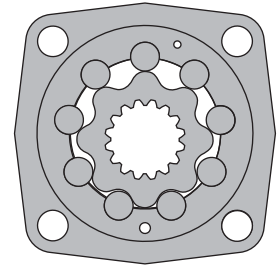
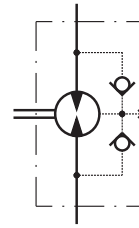


# HYDRAULIC MOTORS MV



## APPLICATION

- » Conveyors
- » Metal working machines
- » Agricultural machines
- » Road building machines
- » Mining machinery
- » Food industries
- » Special vehicles
- » Plastic and rubber machinery etc.



## CONTENTS

Specification data .....	39
Function diagrams .....	41÷43
Permissible shaft loads .....	43
Dimensions and mounting .....	44÷46
Dimensions and mounting - MVS .....	47
Dimensions and mounting - MVV .....	48
Internal Spline data .....	49
Tacho connection.....	49
Shaft extensions .....	50
Order code .....	50

## OPTIONS

- » Model - Disc valve, roll-gerotor
- » Flange and wheel mount
- » Short motor
- » Tacho connection
- » Speed sensing
- » Side ports
- » Shafts - straight, splined and tapered
- » BSPP ports
- » Other special features

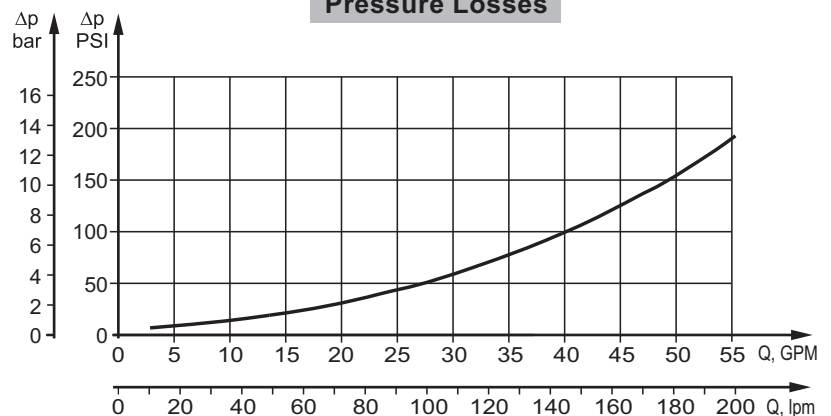
## GENERAL

<b>Max. Displacement,</b> cm <sup>3</sup> /rev [in <sup>3</sup> /rev]	801,8 [48.91]
<b>Max. Speed,</b> [RPM]	630
<b>Max. Torque,</b> daNm [lb-in]	cont.: 188 [16650] int.: 211 [18650]
<b>Max. Output,</b> kW [HP]	64 [85,8]
<b>Max. Pressure Drop,</b> bar [PSI]	cont.: 200 [2900] int.: 240 [3480]
<b>Max. Oil Flow,</b> lpm [GPM]	240 [63.4]
<b>Min. Speed,</b> [RPM]	5
<b>Permissible Shaft Loads</b> daN [lbs]	P <sub>a</sub> = 1500 [3300]
<b>Pressure fluid</b>	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
<b>Temperature range,</b> °C [°F]	-40÷140 [-40÷284]
<b>Optimal Viscosity range,</b> mm <sup>2</sup> /s [SUS]	20÷75 [98÷347]
<b>Filtration</b>	ISO code 20/16 (Min. recommended fluid filtration of 25 microns)

**Oil flow in drain line**

Pressure drop bar [PSI]	Viscosity mm <sup>2</sup> /s [SUS]	Oil flow in drain line lpm [GPM]
140 [2030]	20 [98]	3 [.793]
	35 [164]	2 [.528]
210 [3045]	20 [98]	6 [1.585]
	35 [164]	4 [1.057]

**Pressure Losses**



## SPECIFICATION DATA

Type		MV 315	MV 400	MV 500	MV 630	MV 800
<b>Displacement, cm<sup>3</sup>/rev [In<sup>3</sup>/rev]</b>		314,5 [19.18]	400,9 [24.45]	499,6 [30.48]	629,1 [38.38]	801,8 [48.91]
<b>Max. Speed, [RPM]</b>	Cont.	510	500	400	320	250
	Int.*	630	600	480	380	300
<b>Max. Torque daNm [lb-in]</b>	Cont.	92 [8150]	118 [10450]	146 [12950]	166 [14700]	188 [16650]
	Int.*	111 [9800]	141 [12500]	176 [15550]	194 [17150]	211 [18650]
	Peak**	129 [11400]	164 [14500]	205 [18150]	221 [19550]	247 [21850]
<b>Max. Output kW [HP]</b>	Cont.	42,5 [57]	53,5 [71.7]	53,5 [71.7]	48 [64.4]	42,5 [57]
	Int.*	51 [68.4]	64 [85.8]	64 [85.8]	56 [75]	48 [64.4]
<b>Max. Pressure Drop bar [PSI]</b>	Cont.	200 [2900]	200 [2900]	200 [2900]	180 [2610]	160 [2320]
	Int.*	240 [3480]	240 [3480]	240 [3480]	210 [3050]	180 [2610]
	Peak**	280 [4060]	280 [4060]	280 [4060]	240 [3480]	210 [3050]
<b>Max. Oil Flow lpm [GPM]</b>	Cont.	160 [42.3]	200 [52.8]	200 [52.8]	200 [52.8]	200 [52.8]
	Int.*	200 [52.8]	240 [63.4]	240 [63.4]	240 [63.4]	240 [63.4]
<b>Max. Inlet Pressure bar [PSI]</b>	Cont.	210 [3050]	210 [3050]	210 [3050]	210 [3050]	210 [3050]
	Int.*	250 [3620]	250 [3620]	250 [3620]	250 [3620]	250 [3620]
	Peak**	300 [4350]	300 [4350]	300 [4350]	300 [4350]	300 [4350]
<b>Max. Return Pressure with Drain Line bar [PSI]</b>	Cont.	140 [2040]	140 [2040]	140 [2040]	140 [2040]	140 [2040]
	Int.*	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]
	Peak**	210 [3050]	210 [3050]	210 [3050]	210 [3050]	210 [3050]
<b>Max. Starting Pressure with Unloaded Shaft, bar [PSI]</b>		8 [120]	8 [120]	8 [120]	8 [120]	8 [120]
<b>Min. Starting Torque daNm [lb-in]</b>	At max. press. drop Cont.	71 [6300]	91 [8100]	113 [10000]	133 [11800]	151 [13400]
	At max. press. drop Int.*	85 [7500]	109 [9600]	136 [12000]	155 [13700]	170 [15000]
<b>Min. Speed***, [RPM]</b>		10	9	8	6	5
<b>Weight, kg [lb]</b>	MV	31,8 [70.1]	32,6 [71.9]	33,5 [73.8]	34,9 [76.9]	36,5 [80.5]
	MVW	32,4 [71.4]	33,2 [73.2]	34,1 [75.2]	35,5 [78.3]	37,1 [81.8]
	MVS	22,7 [50]	23,5 [51.8]	24,4 [53.8]	25,6 [56.4]	27,7 [61.1]

\* Intermittent operation: the permissible values may occur for max. 10% of every minute.

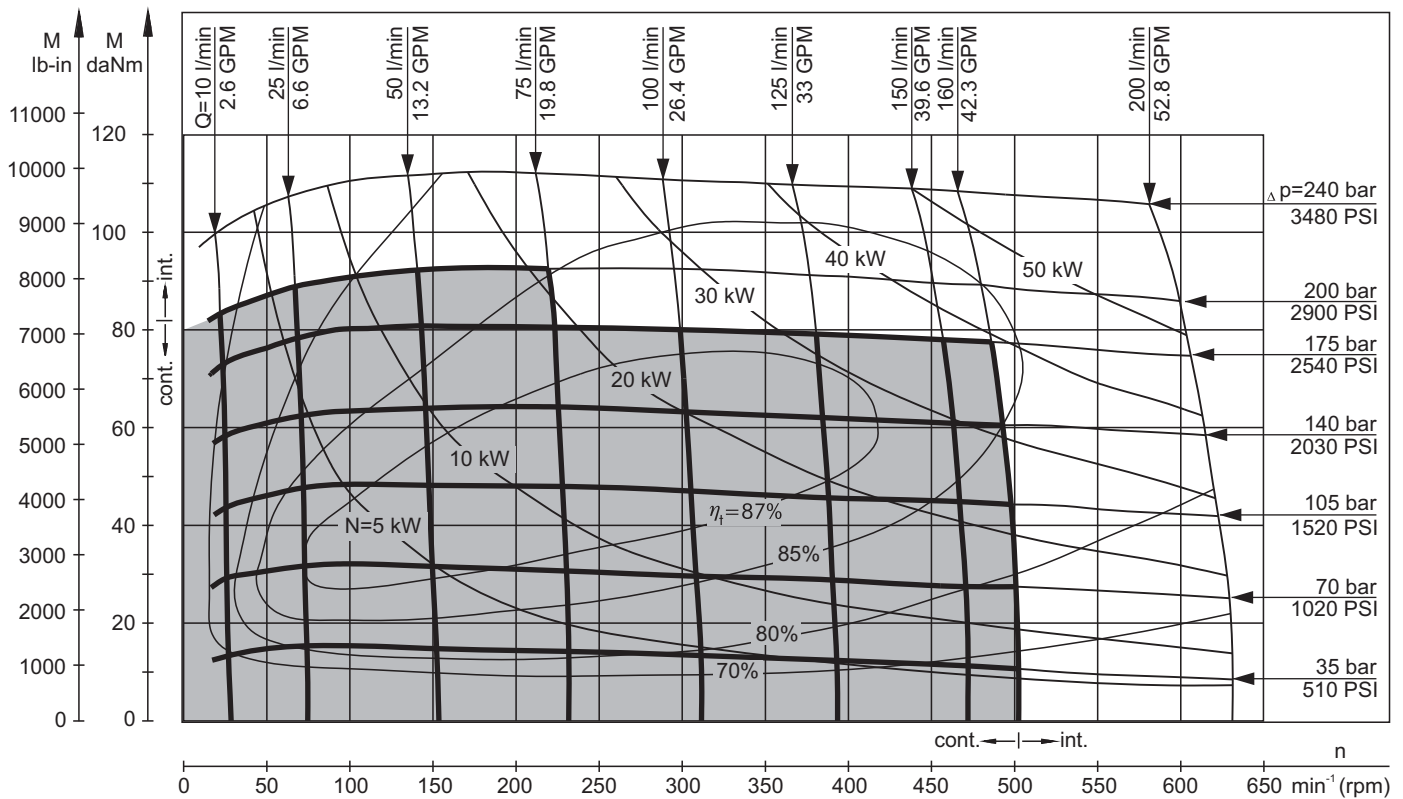
\*\* Peak load: the permissible values may occur for max. 1% of every minute.

\*\*\* For speeds lower than given, consult factory or your regional manager.

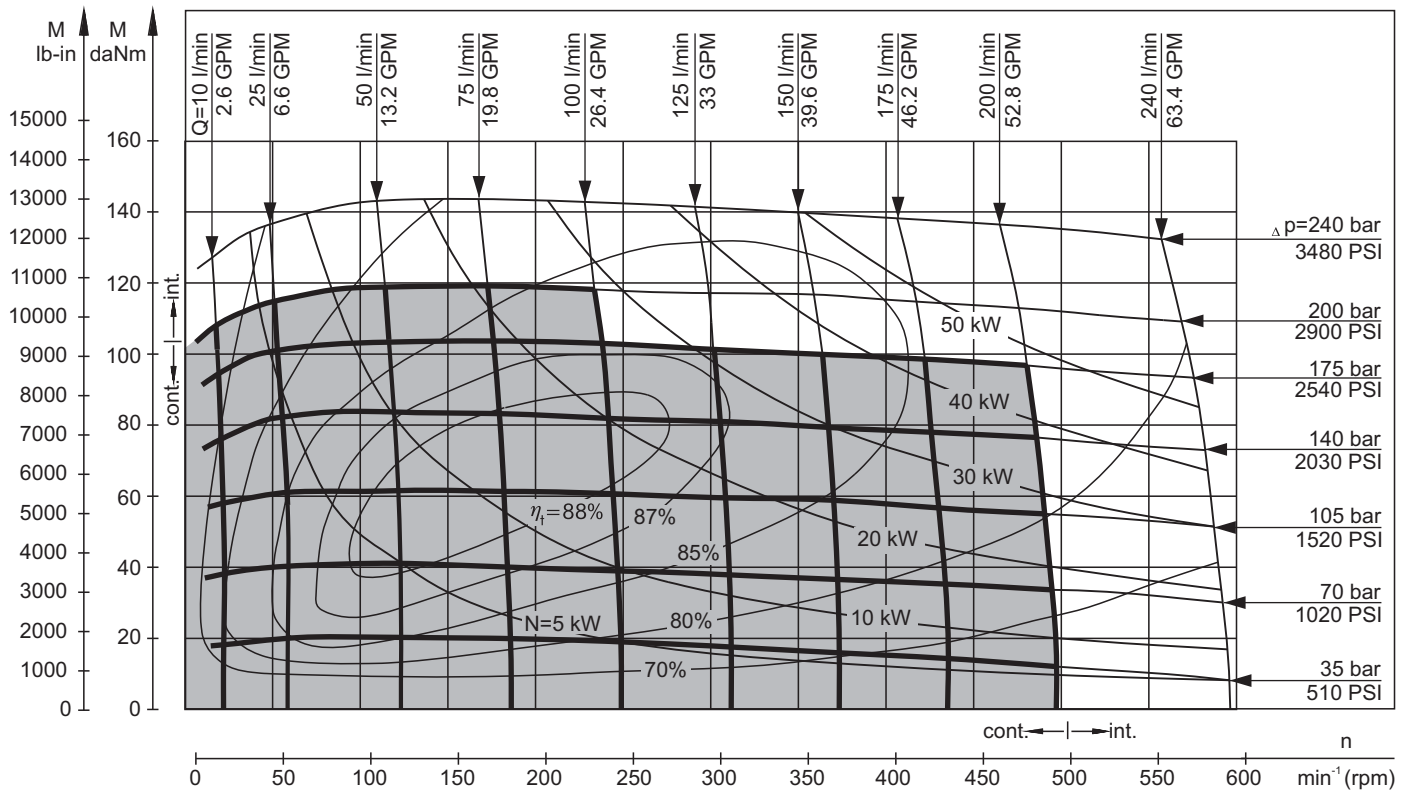
- Intermittent speed and intermittent pressure must not occur simultaneously.
- Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
- Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM ( ISO 6743/4).  
If using synthetic fluids consult the factory for alternative seal materials.
- Recommended minimum oil viscosity 13 mm<sup>2</sup>/s [70 SUS] at 50°C [122°F].
- Recommended maximum system operating temperature is 82°C [180°F].
- To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

## FUNCTION DIAGRAMS

### MV 315



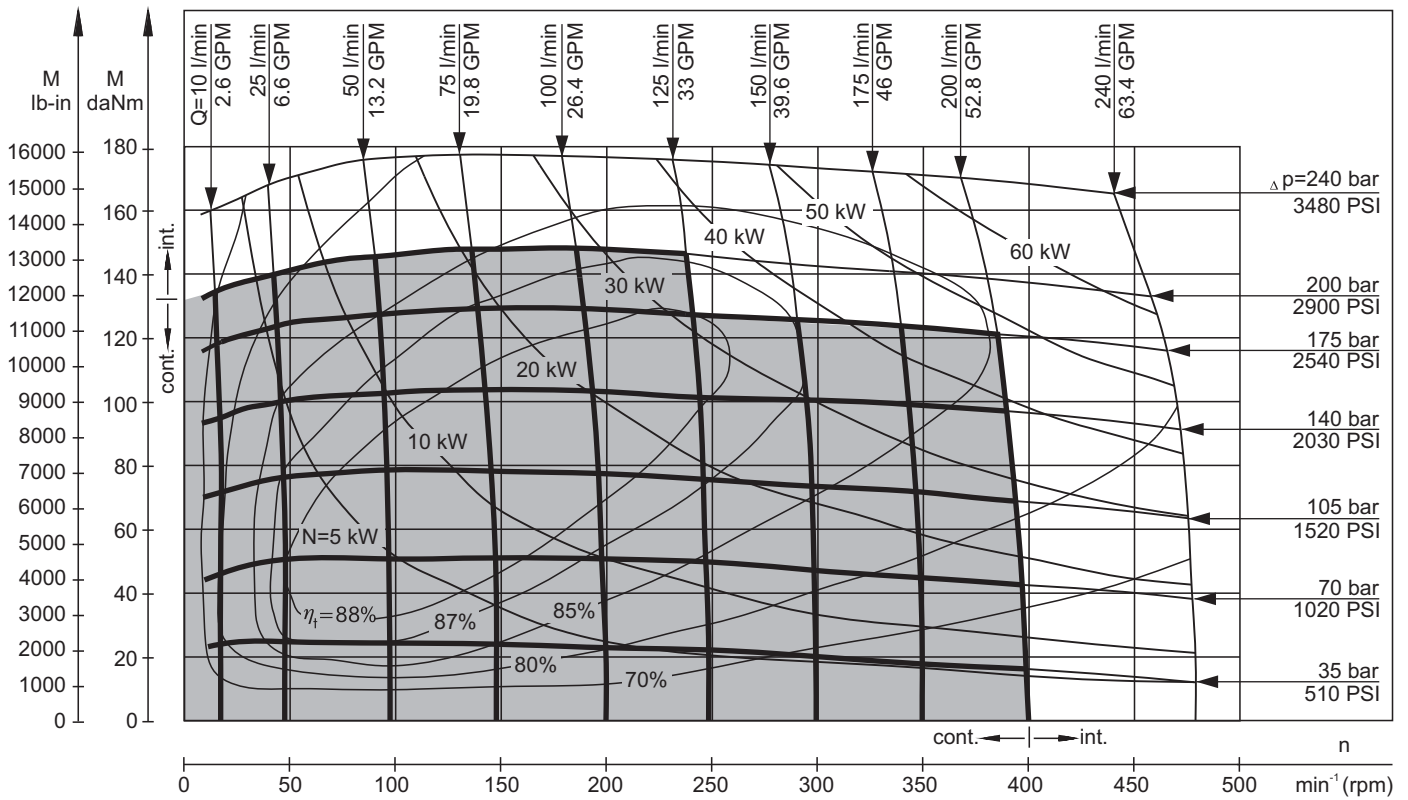
### MV 400



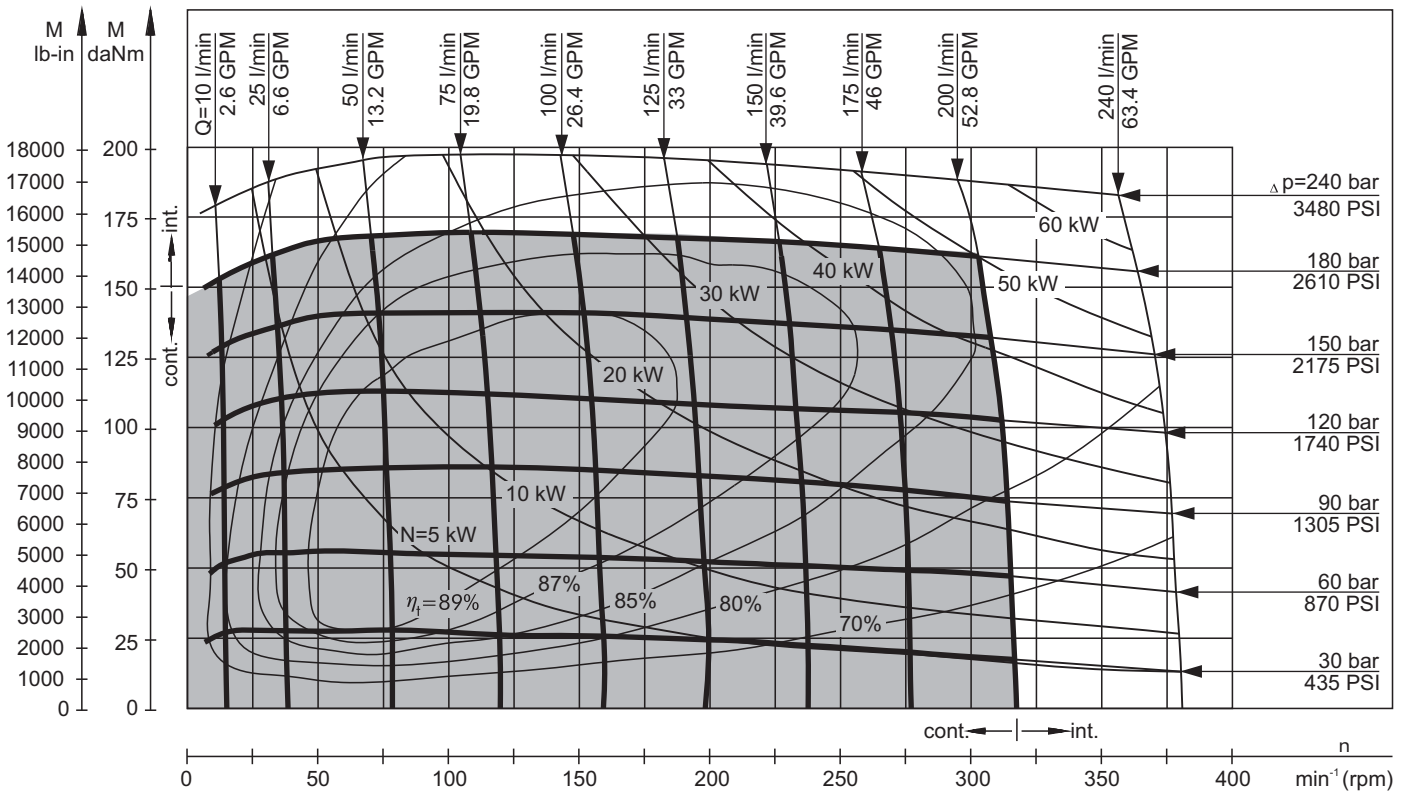
The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

**FUNCTION DIAGRAMS**

**MV 500**



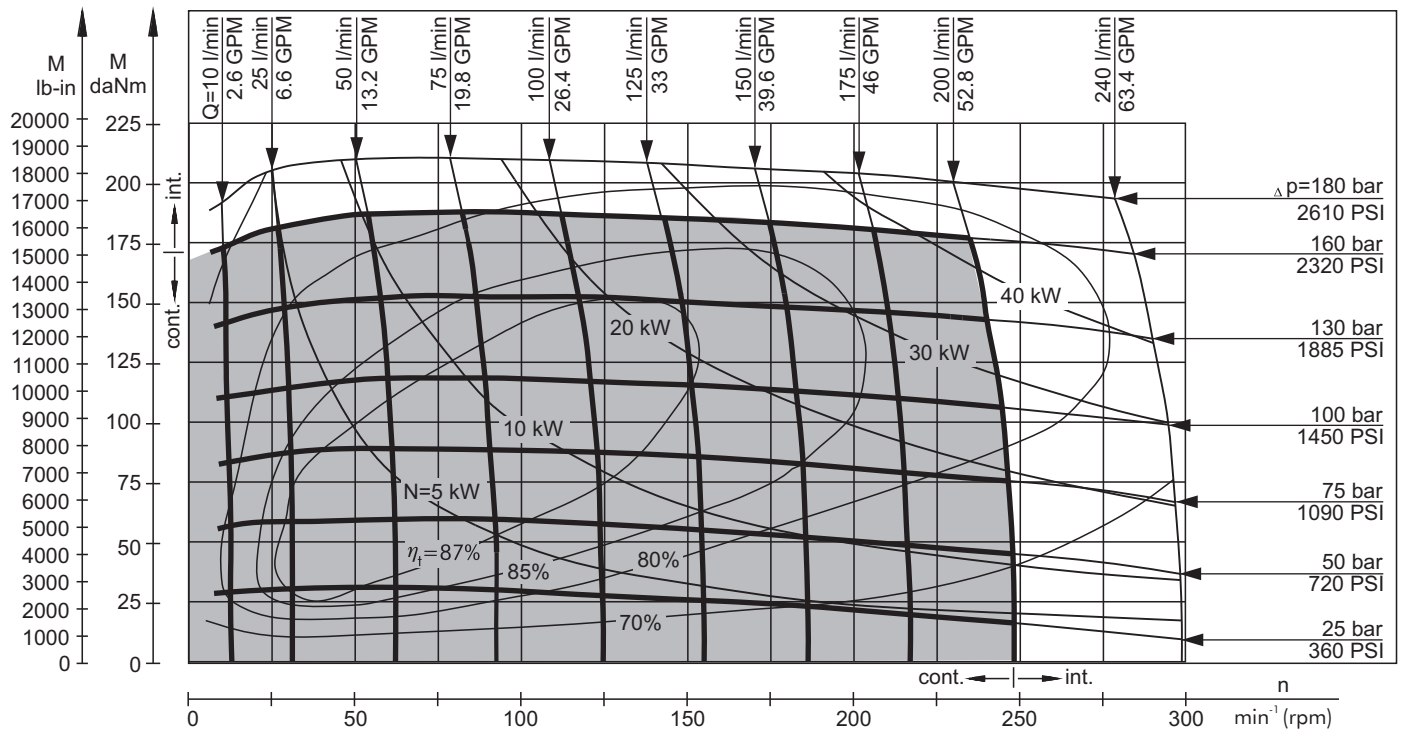
**MV 630**



The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

**FUNCTION DIAGRAMS**

**MV 800**

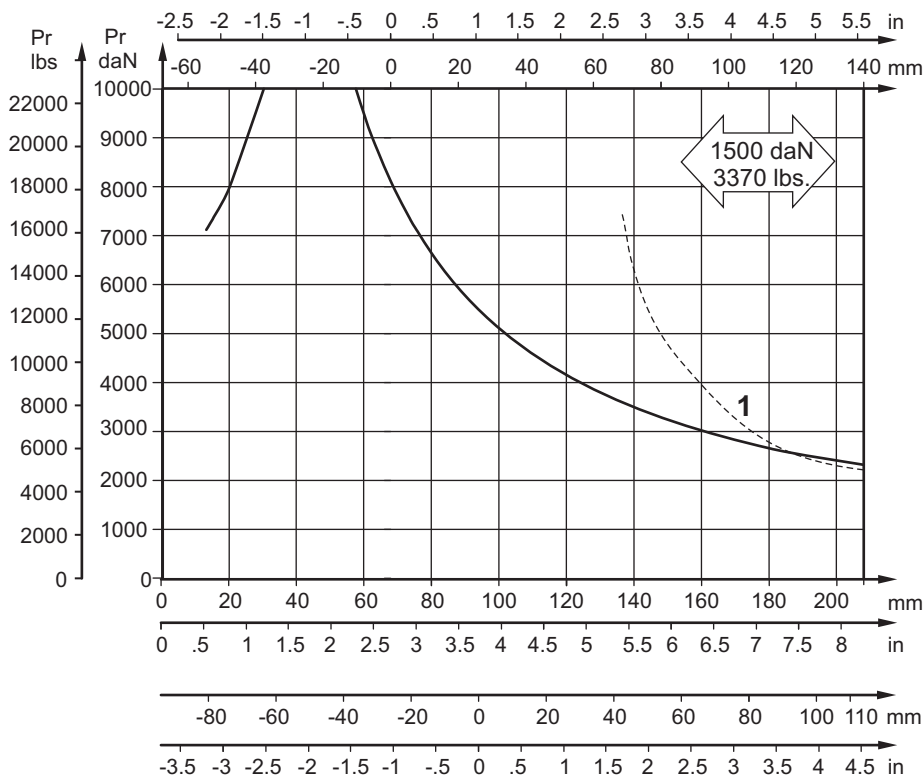


The function diagrams data is for average performance of randomly selected motors at back pressure  $5 \pm 10$  bar [72.5  $\pm$  145 PSI] and oil with viscosity of 32 mm<sup>2</sup>/s [150 SUS] at 50°C [122°F].

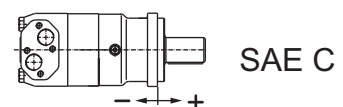
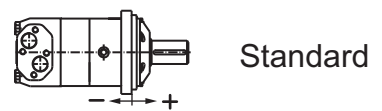
**PERMISSIBLE SHAFT LOADS**

The output shaft runs in tapered bearings that permit high axial and radial forces. The permissible radial load on the shaft is shown for an axial load of 0 N as function of the distance from the mounting flange to the point of load application. The curves apply to a B10 bearing life of 2000 hours at 100 RPM.

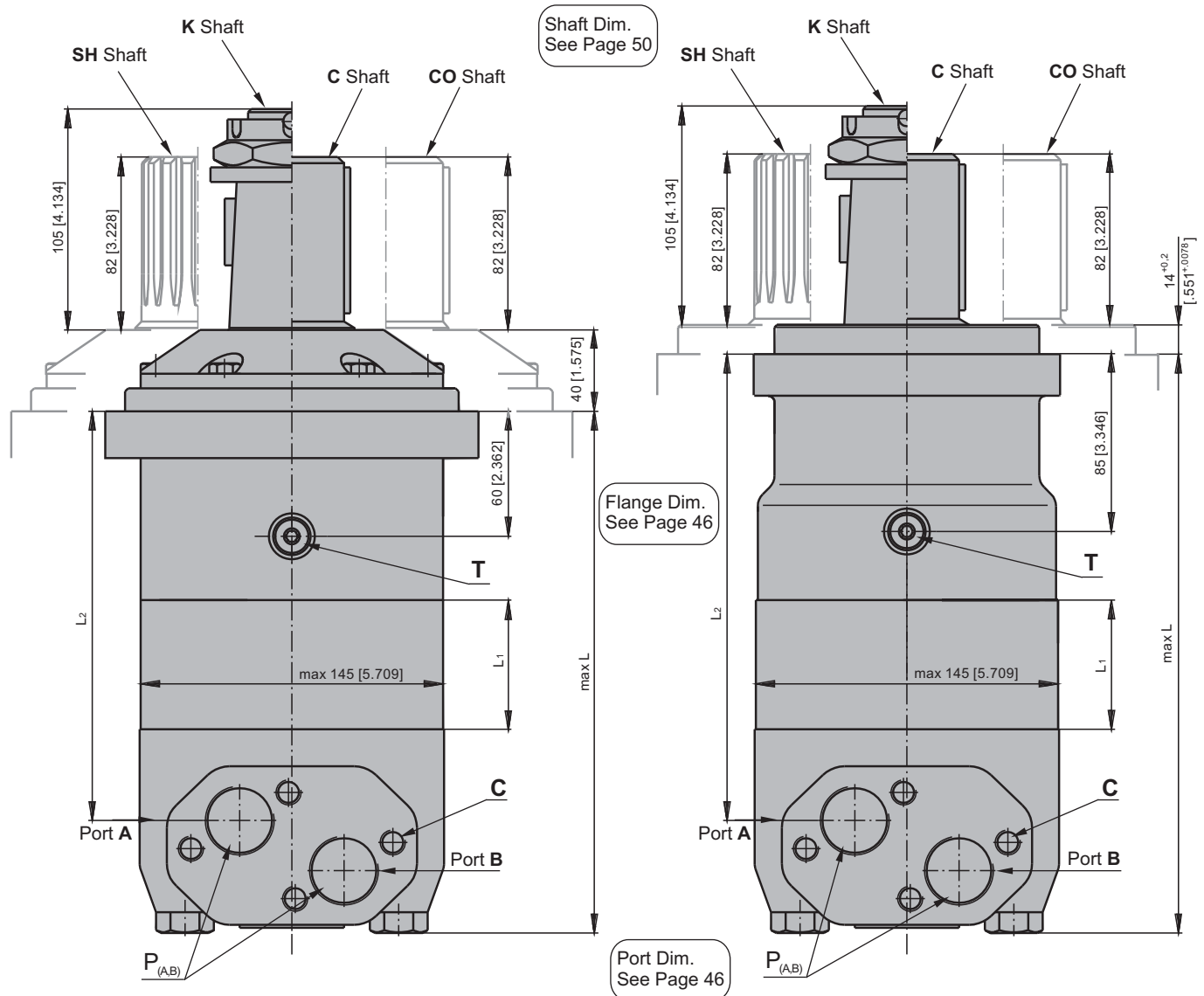
Curve "1" shows max. radial shaft load. Any shaft load exceeding the values shown by the curve will seriously reduce motor life.



**Mounting Flange:**



**DIMENSIONS AND MOUNTING DATA - MV and MVC**



- C:** 4xM12 - 12 mm [.47 in] depth
- P<sub>(A,B)</sub>:** 2xG1 - 20 mm [.79 in] depth
- T:** G 1/4 - 12 mm [.47 in] depth

**Standard Rotation**  
Viewed from Shaft End  
Port A Pressurized - **CW**  
Port B Pressurized - **CCW**

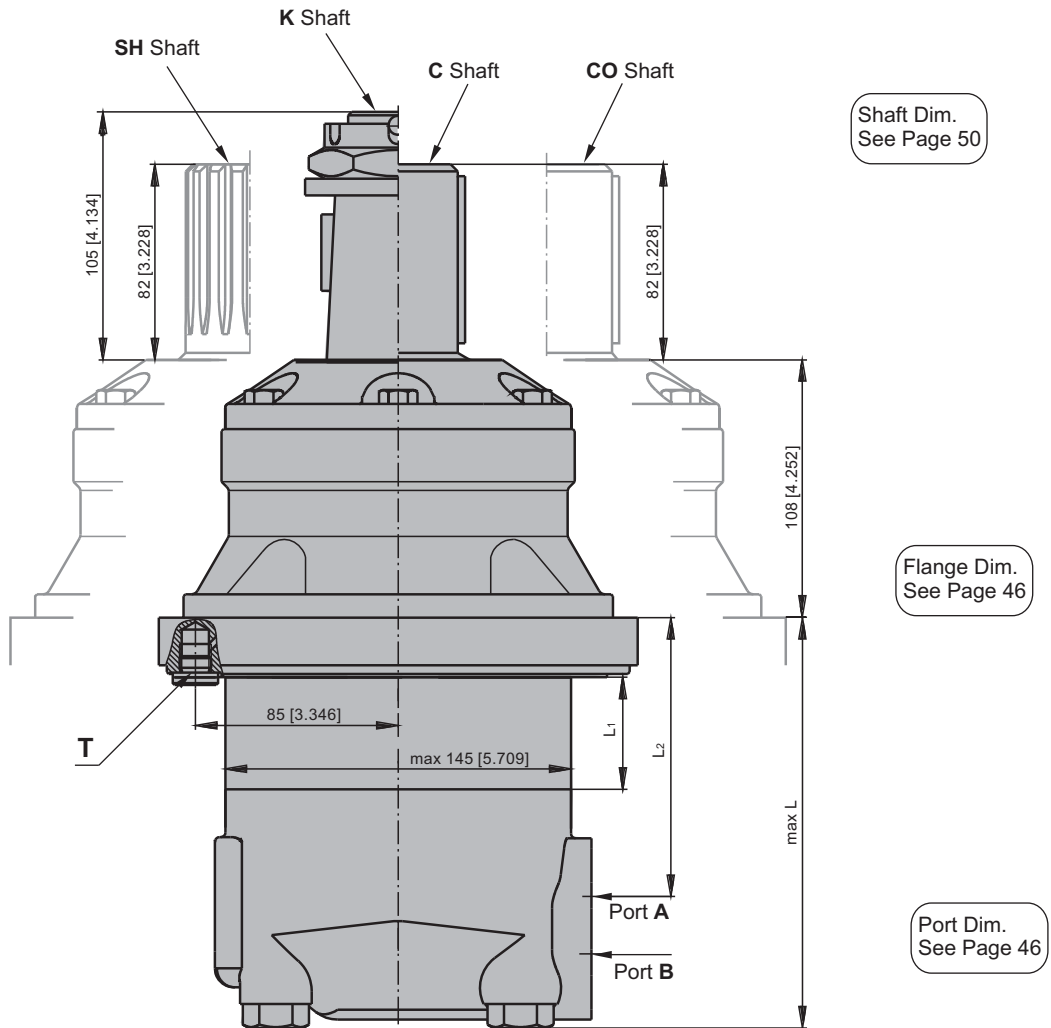
**Reverse Rotation**  
Viewed from Shaft End  
Port A Pressurized - **CCW**  
Port B Pressurized - **CW**



Type	L, mm [in]	L2, mm [in]	Type	L, mm [in]	L2, mm [in]	*L1, mm [in]
MV 315	214,5 [8.45]	160[6.30]	MVC 315	238,25 [9.38]	184,26 [7.25]	22,0 [ .87]
MV 400	221,5 [8.72]	167[6.58]	MVC 400	245,25 [9.66]	191,26 [7.53]	29,0 [1.14]
MV 500	229,5 [9.04]	175[6.89]	MVC 500	253,25 [9.97]	199,26 [7.85]	37,0 [1.46]
MV 630	240,0 [9.45]	186[7.32]	MVC 630	263,75 [10.38]	209,76 [8.25]	47,5 [1.87]
MV 800	254,0 [10.0]	200[7.87]	MVC 800	277,75 [10.94]	223,76 [8.81]	61,5 [2.42]

\* The width of the roll-gerotor is 4 mm [.157 in.] greater than L1.

**DIMENSIONS AND MOUNTING DATA - MVW**



- C: 4xM12 - 12 mm [.47 in] depth
- P<sub>(A,B)</sub>: 2xG1 - 20 mm [.79 in] depth
- T: G 1/4 - 12 mm [.47 in] depth

**Standard Rotation**  
Viewed from Shaft End  
Port A Pressurized - **CW**  
Port B Pressurized - **CCW**

**Reverse Rotation**  
Viewed from Shaft End  
Port A Pressurized - **CCW**  
Port B Pressurized - **CW**

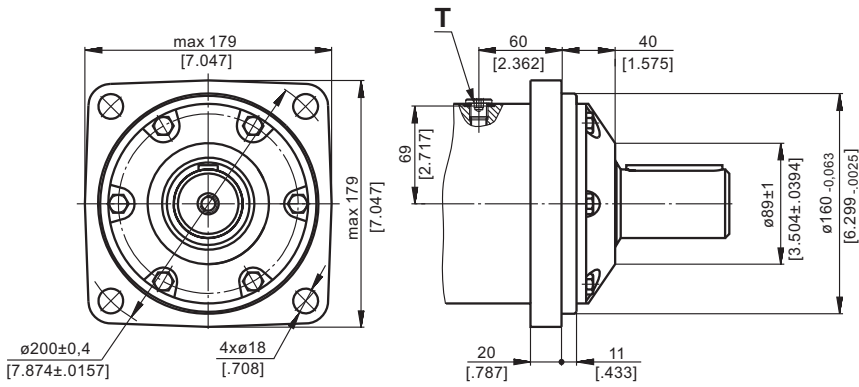


Type	L, mm [in]	L2, mm [in]	*L1, mm [in]
MVW 315	146 [5.75]	92 [3.62]	22,0 [ .87]
MVW 400	153 [6.02]	99 [3.90]	29,0 [1.14]
MVW 500	161 [6.34]	107 [4.21]	37,0 [1.46]
MVW 630	172 [6.77]	118 [4.65]	47,5 [1.87]
MVW 800	185 [7.28]	132 [5.20]	61,5 [2.42]

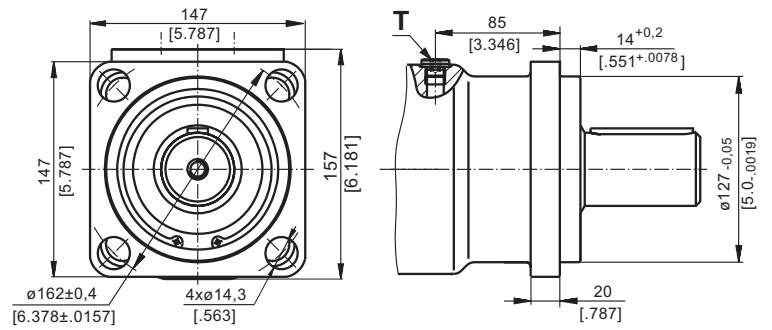
\* The width of the roll-gerotor is 4 mm [.157 in.] greater than L1.

**MOUNTING**

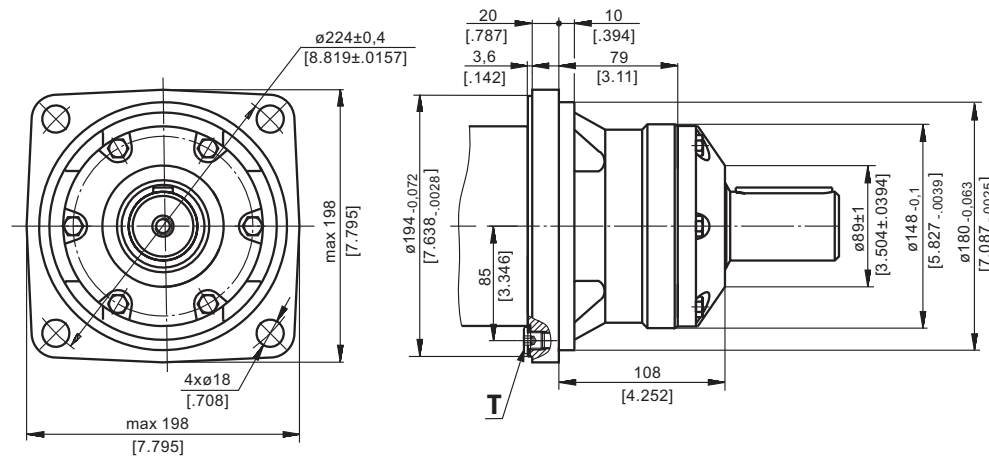
Square Mount (4 Holes)



**C** SAE C Mount

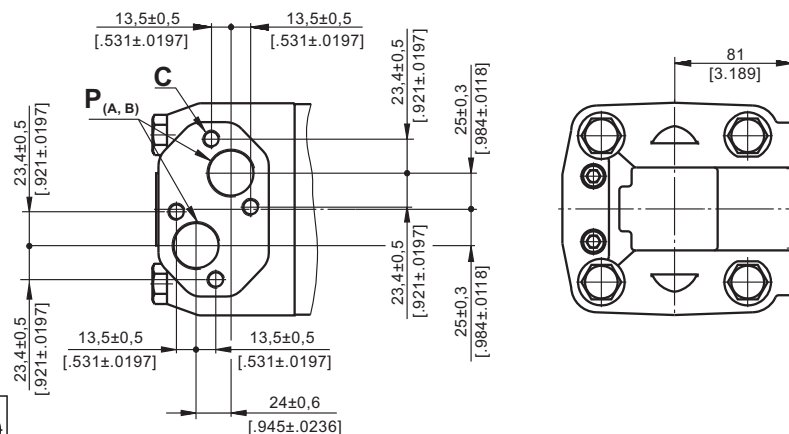


**W** Wheel Mount



**PORTS**

Side Ports



- C:** 4xM12 - 12 mm [0.47 in] depth
- P<sub>(A,B)</sub>:** 2xG1 - 20 mm [0.79 in] depth
- T:** G 1/4 - 12 mm [0.47 in] depth

**Standard Rotation**  
Viewed from Shaft End  
Port **A** Pressurized - **CW**  
Port **B** Pressurized - **CCW**

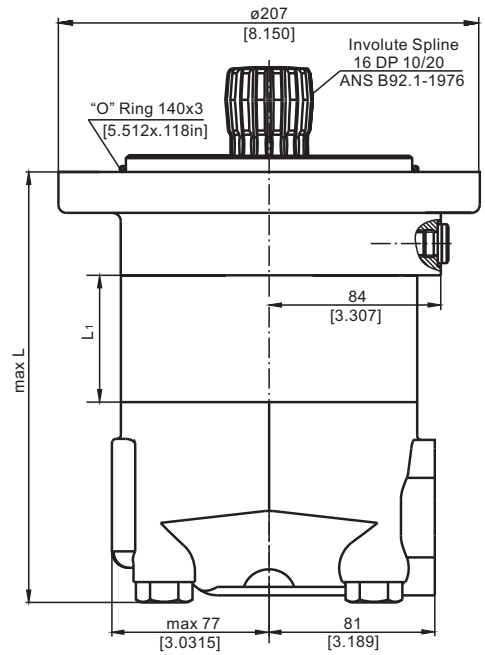
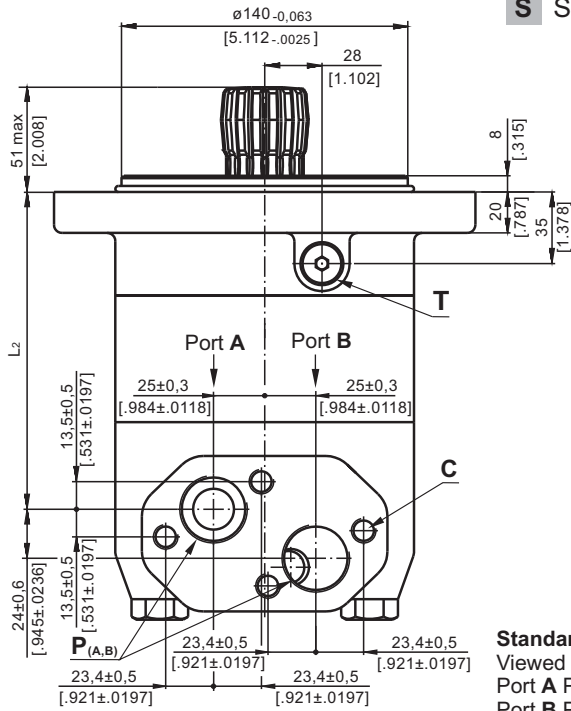
**Reverse Rotation**  
Viewed from Shaft End  
Port **A** Pressurized - **CCW**  
Port **B** Pressurized - **CW**





**DIMENSIONS AND MOUNTING**

**S Short Mount**

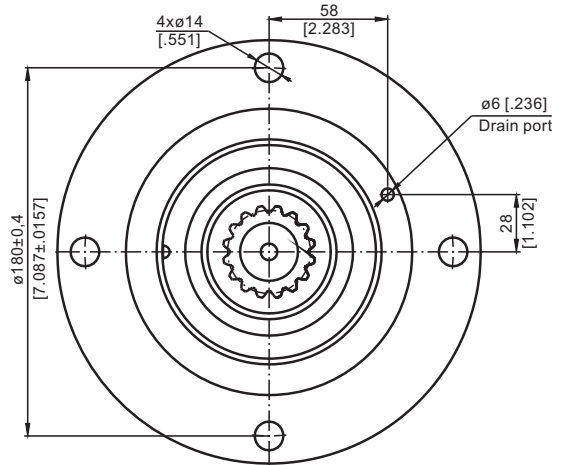


- C:** 4xM12 - 12 mm [.47 in] depth
- P<sub>(A,B)</sub>:** 2xG1 - 20 mm [.79 in] depth
- T:** G 1/4 - 12 mm [.47 in] depth

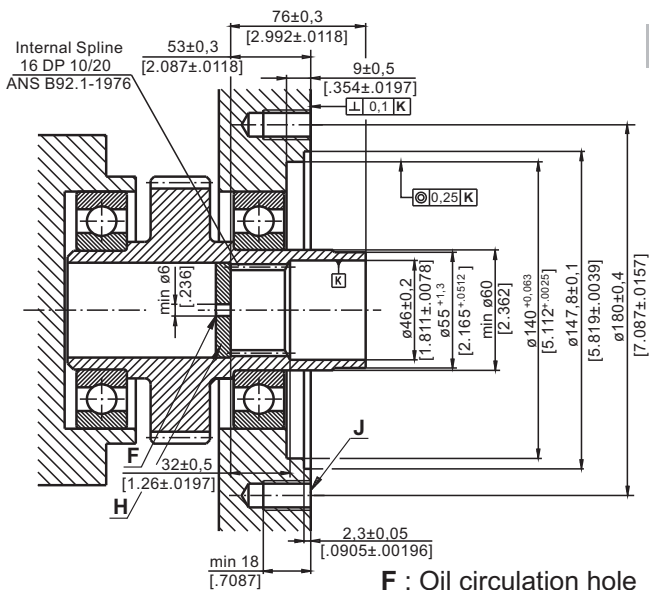
- Standard Rotation**  
Viewed from Shaft End  
Port A Pressurized - CW  
Port B Pressurized - CCW
- Reverse Rotation**  
Viewed from Shaft End  
Port A Pressurized - CCW  
Port B Pressurized - CW

Type	L, mm [in]	L2, mm [in]	*L1, mm [in]
MVS 315	171[6.73]	117[4.61]	22,0 [1.87]
MVS 400	179[7.05]	124[4.88]	29,0 [1.14]
MVS 500	186[7.32]	132[5.20]	37,0 [1.46]
MVS 630	197[7.76]	143[5.63]	47,5 [1.87]
MVS 800	211[8.31]	157[6.18]	61,5 [2.42]

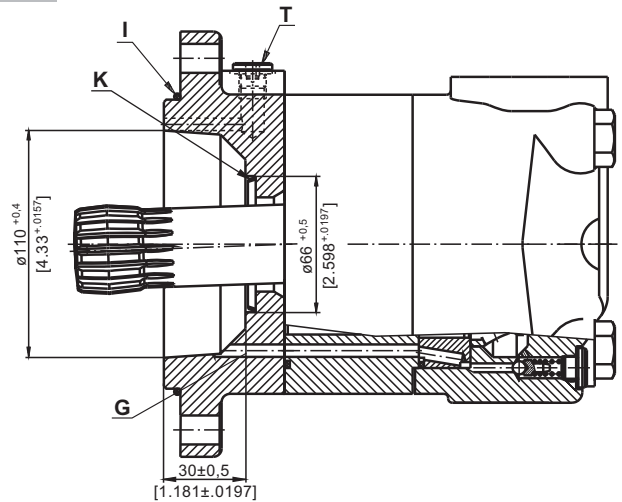
\* The width of the roll-gerotor is 4 mm [.157 in] greater than L1.



**DIMENSIONS OF THE ATTACHED COMPONENT**



**MVS**



- F :** Oil circulation hole
- G:** Internal drain channel
- H:** Hardened stop plate
- I :** O-Ring 140x3mm [5.512x.118in]

- J:** 4xM12-18 mm [.709 in] depth, 90°
- K:** Conical seal ring
- T:** Drain connection G1/4 - 12 mm [.47 in] depth





**DRAIN CONNECTION**

A drain line has to be used when pressure in the return line can exceed the permissible pressure. It can be connected:

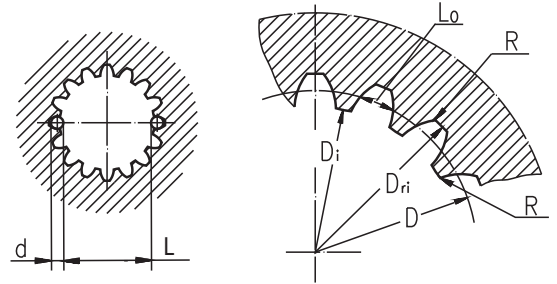
- For MVS to the drain port of the motor;
- For MVV to the drain connection of the attached component. The maximum pressure in the drain line is limited by the attached component and its shaft seal.

The drain line must be possible for oil to flow freely between motor and attached component and must be led to the tank. The maximum pressure in the drain line is limited by the attached component and its seal.

**INTERNAL SPLINE DATA FOR THE ATTACHED COMPONENT**

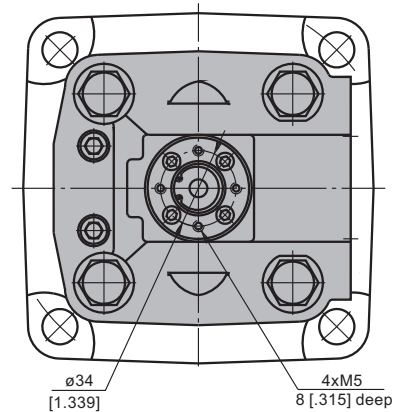
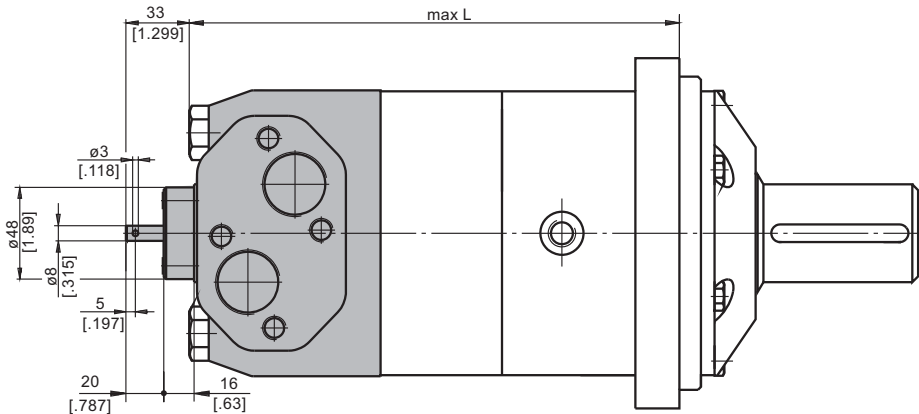
Standard ANS B92.1-1976, class 5  
[ $m=2.54$ ; corrected  $x.m=+1,0$ ]

Fillet Root Side Fit		mm	inch
Number of Teeth	z	16	16
Diametral Pitch	DP	10/20	10/20
Pressure Angle		30°	30°
Pitch Dia.	D	40,640	1.6
Major Dia.	D <sub>ri</sub>	45,2 <sup>+0,4</sup>	1.796±1.780
Minor Dia.	D <sub>i</sub>	38,5 <sup>+0,039</sup>	1.5175±1.516
Space Width [Circular]	Lo	5,18±0,037	.2055±.2025
Fillet Radius	R	0,4	.015
Max. Measurement between Pins	L	32,47 <sup>+0,15</sup>	1.284±1.278
Pin Dia.	d	5,6±0,001	.22051±.22043



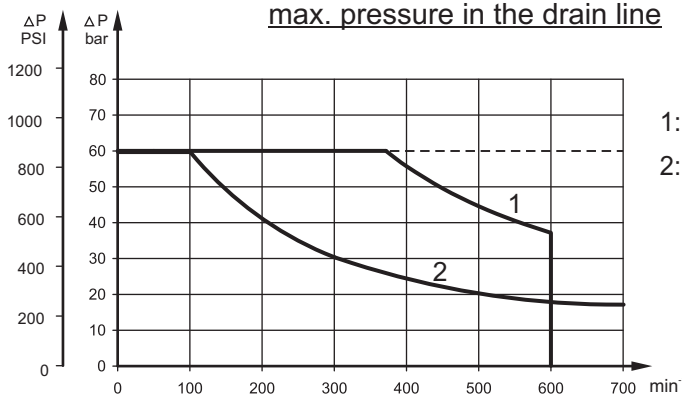
**Hardening Specification:**  
 HV=750±50 on the surface.  
 HV=560 at 0,7±0,2 mm [.035±.019in] case depth  
 Material: 20 MoCr4 EN 10084 or better.

**MOTOR WITH TACHO CONNECTION**



**MAX. PERMISSIBLE SHAFT SEAL PRESSURE for MV motors**

Max. return pressure without drain line or  
max. pressure in the drain line



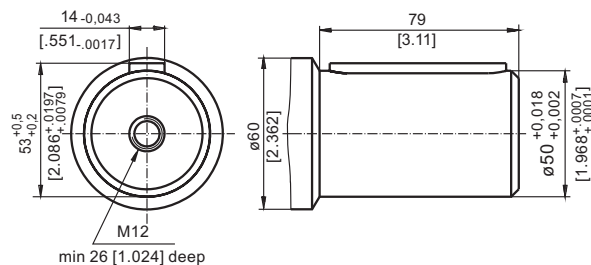
- 1: Drawing for High Pressure Seal ("U" Seal)
- 2: Drawing for Standard Shaft Seal

— - continuous operations  
 - - - - intermittent operations

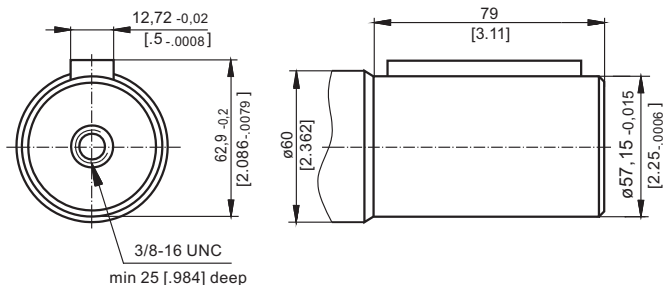


## SHAFT EXTENSIONS

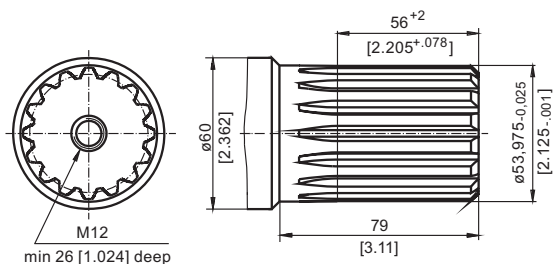
**C** -  $\varnothing 50$  straight, Parallel key A14x9x70 DIN 6885



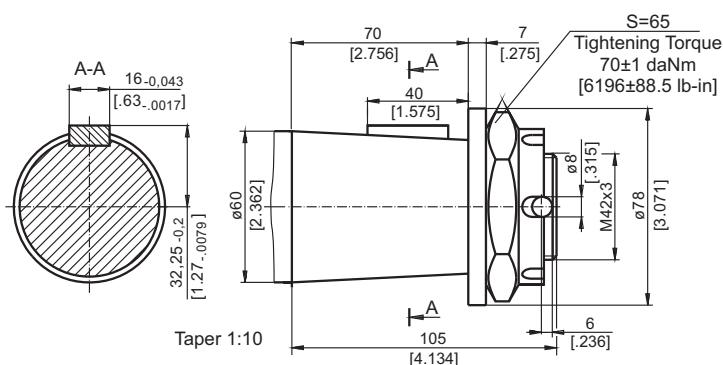
**CO** -  $\varnothing 2\frac{1}{4}$ " [57, 15] straight, Parallel key  $\frac{1}{2}$ " x  $\frac{1}{2}$ " x  $2\frac{1}{4}$ " BS46



**SH** -  $\varnothing 2\frac{1}{8}$ " splined, 16 DP 8/16 ANS B92.1-1976



**K** - tapered 1:10, Parallel key B16x10x32 DIN 6885



## ORDER CODE

	1	2	3	4	5	6
<b>M V</b>						

### Pos. 1 - Mounting Flange

omit - Square mount, four holes

**C** - SAE C mount

**W** - Wheel mount

**S** - Short mount

**V** - Very short mount

### Pos. 2 - Displacement code

**315** - 314,5 cm<sup>3</sup>/rev [19.18 in<sup>3</sup>/rev]

**400** - 400,9 cm<sup>3</sup>/rev [24.45 in<sup>3</sup>/rev]

**500** - 499,6 cm<sup>3</sup>/rev [30.48 in<sup>3</sup>/rev]

**630** - 629,1 cm<sup>3</sup>/rev [38.38 in<sup>3</sup>/rev]

**800** - 801,8 cm<sup>3</sup>/rev [48.91 in<sup>3</sup>/rev]

### Pos. 3 - Shaft extensions\*

omit - for **S** and **V** mounting flange

**C** -  $\varnothing 50$  straight, Parallel key A14x9x70 DIN6885

**CO** -  $\varnothing 2\frac{1}{4}$ " straight, Parallel key  $\frac{1}{2}$ " x  $\frac{1}{2}$ " x  $2\frac{1}{4}$ " BS46

**SH** -  $\varnothing 2\frac{1}{8}$ " splined, ANS B92.1-1976

**K** -  $\varnothing 60$  tapered 1:10, Parallel key B16x10x32 DIN6885

### Pos. 4 - Shaft Seal Version (see page 49)

omit - Low pressure shaft seal

**U** - High pressure shaft seal

### Pos. 5 - Special Features (see page 51)

### Pos. 6 - Design Series

omit - Factory specified

## NOTES:

\* The permissible output torque for shafts must not be exceeded!

The hydraulic motors are mangan- phosphatized as standard.