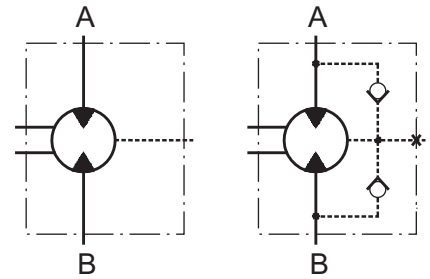


HYDRAULIC MOTORS MTK



APPLICATION

- » Conveyors
- » Metal working machines
- » Machines for agriculture
- » Road building machines
- » Mining machinery
- » Food industries
- » Special vehicles
- » Plastic and rubber machinery etc.



CONTENTS

Specification data	9
Dimensions and mounting	10÷13
Shaft extensions	14
Permissible shaft loads	15
Order code	16

OPTIONS

- » Model- Disc valve, roll-gerotor
- » Flange mount with wheel mount
- » Side and rear ports
- » Shafts- straight, splined and tapered
- » Metric, SAE and BSPP ports
- » Other special features

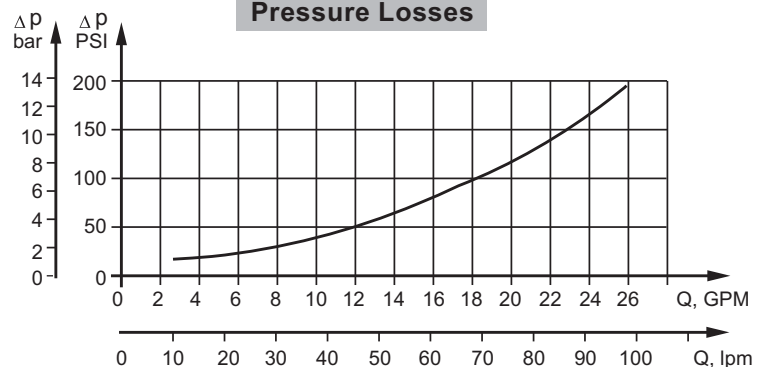
GENERAL

Displacement,	cm ³ /rev [in ³ /rev]	157,9÷502,4 [9.63÷30.7]
Max. Speed,	RPM	159÷505
Max. Torque,	daNm [lb-in]	57÷109 [5045÷9650]
Max. Output,	kW [HP]	22 [30]
Max. Pressure Drop,	bar [PSI]	160÷250 [2320÷3626]
Max. Oil Flow,	lpm [GPM]	80 [21]
Min. Speed,	RPM	5÷10
Permissible Shaft Loads,	daN [lb]	Pa=1000 [2250]
Pressure fluid		Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range,	°C [°F]	-30÷90 [-22÷194]
Optimal Viscosity range,	mm ² /s [SUS]	20÷75 [98÷347]
Filtration		ISO code 20/16 (Min. recommended fluid filtration of 25 micron)

Oil flow in drain line

Pressure drop bar [PSI]	Viscosity mm ² /s [SUS]	Oil flow in drain line lpm [GPM]
100 [1450]	20 [98]	2,5 [.660]
	35 [164]	1,8 [.476]
140 [2030]	20 [98]	3,5 [.925]
	35 [164]	2,8 [.740]

Pressure Losses



SPECIFICATION DATA

Type	MTK 160	MTK 200	MTK 250	MTK 315	MTK 400	MTK 470	MTK 500
Displacement, cm³/rev [in³/rev]	157,9 [9.63]	201,3 [12.28]	252,2 [15.38]	314,9 [19.2]	396,8 [24.2]	470,5 [28.7]	502,4 [30.65]
Max. Speed, [RPM]	Cont.	505	400	320	255	200	170
	Int.*	630	500	400	315	250	210
Max. Torque, daNm [lb-in]	Cont.	57 [5045]	72 [6373]	91 [8055]	105 [9293]	107 [9470]	102 [9028]
	Int.*	72,5 [6420]	92 [8143]	107 [9470]	131 [11595]	140 [12390]	133 [11772]
Max. Output, kW [HP]	Cont.	22 [29.5]	22 [29.5]	21 [28.2]	20 [26.8]	17,5 [23.5]	14 [18.8]
	Int.*	27 [36.2]	27 [36.2]	25 [33.5]	23,5 [31.5]	22 [29.5]	17,5 [23.5]
Max. Pressure Drop, bar [PSI]	Cont.	250 [3626]	250 [3626]	250 [3626]	250 [3626]	200 [2900]	160 [2320]
	Int.*	325 [4714]	325 [4714]	300 [4350]	300 [4350]	250 [3626]	200 [2900]
Max. Inlet Pressure, bar [PSI]	Cont.	250 [3626]					
	Int.*	350 [5077]					
Max. Oil Flow, lpm [GPM]	Cont.	80 [21.1]					
	Int.*	100 [26.4]					
Max. Starting Pressure with Unloaded Shaft, bar [PSI]	8 [116]	8 [116]	7 [102]	7 [102]	7 [102]	7 [102]	7 [102]
Min. Starting Torque, daNm [lb-in]	at max. pressure drop cont.	43 [3806]	54 [4780]	68 [6020]	79 [6992]	80 [7080]	83 [7346]
	at max. pressure drop int.*	54,5 [4824]	69 [6107]	80 [7080]	98,5 [8720]	105 [9294]	105 [9294]
Min. Speed****, RPM	10						
Max. Return Pressure without Drain Line, bar [PSI]	Cont.	see diagram					
	Int.*	140 [2030]					
Max. Return Pressure with Drain Line, bar [PSI]	Peak*	175 [2540]					
		210 [3046]					

* Intermittent operation: the permissible values may occur for max. 10% of every minute.

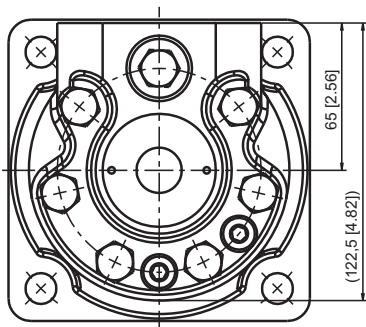
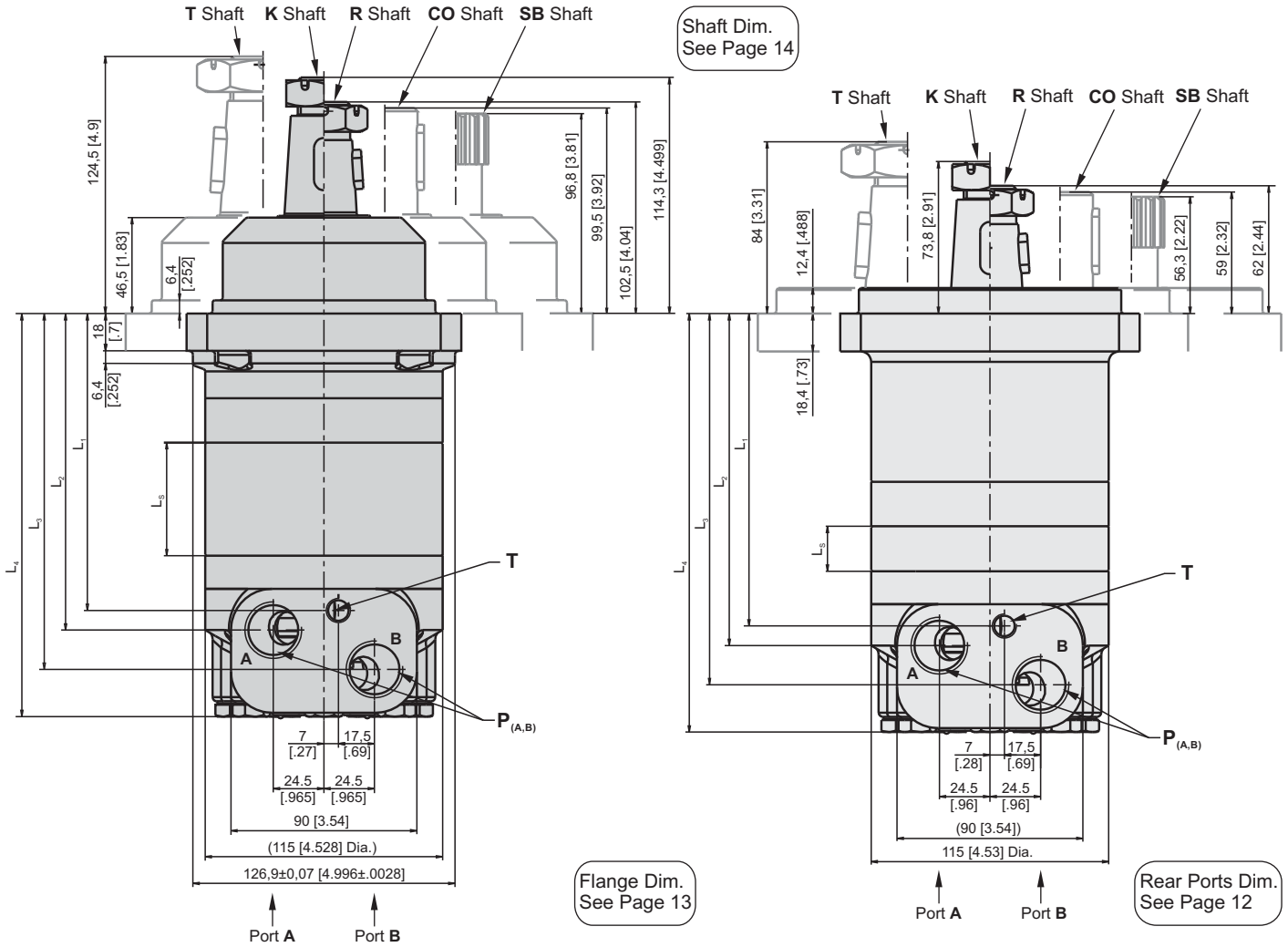
** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds of 5 RPM lower than given, consult factory or your regional manager.

**** For speeds lower than given, consult factory or your regional manager.

- Intermittent speed and intermittent pressure must not occur simultaneously.
- Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
- Recommend using a premium quality, anti-wear type mineral based hydraulic oil, HLP(DIN51524) or HM(ISO6743/4).
If using synthetic fluids consult the factory for alternative seal materials.
- Recommended minimum oil viscosity 70 SUS [13 cmi/s] at 122°F [50°C].
- Recommended maximum system operating temperature is 180°F [82°C].
- To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

DIMENSIONS - MTK W and MTK C



Flange Dim.
See Page 13

Rear Ports Dim.
See Page 12

	Versions				
	Side			Rear	
	2	3	4	6	8
P (A,B)	2xG 3/4	2xM27x2	2x1 1/16-12UN	2xG 1/2	2x 7/8-14UNF
T	G 1/4	M14x1,5	7/16-20UNF	G 1/4	7/16-20UNF

Type	L _s , mm [in]
MTKW160	21,8 [0.86]
MTKW200	27,8 [1.09]
MTKW250	34,8 [1.37]
MTKW315	43,5 [1.71]
MTKW400	54,8 [2.16]
MTKW470	65,0 [2.56]
MTKW500	69,4 [2.73]

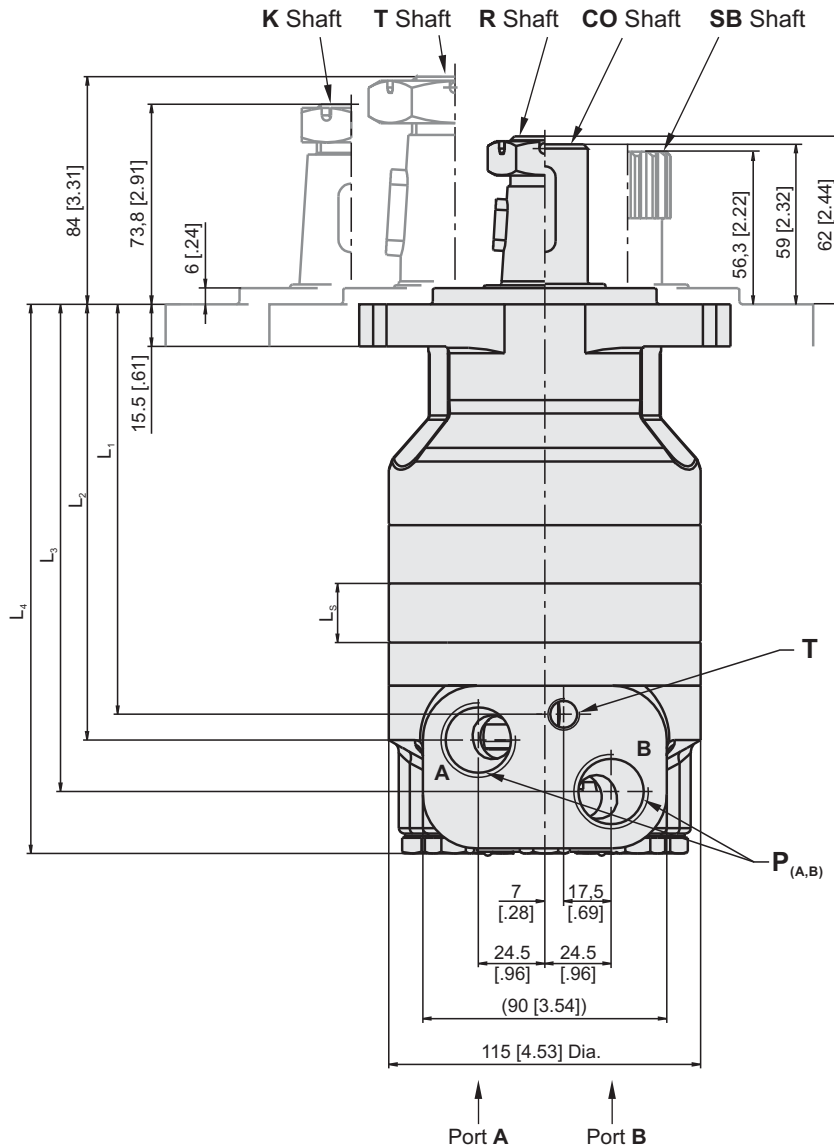
Standard Rotation
Viewed from Shaft End
Port A Pressurized - CW
Port B Pressurized - CCW

Reverse Rotation
Viewed from Shaft End
Port A Pressurized - CCW
Port B Pressurized - CW



Type	L ₁ , mm [in]	L ₂ , mm [in]	L ₃ , mm [in]	L ₄ , mm [in]	Type	L ₁ , mm [in]	L ₂ , mm [in]	L ₃ , mm [in]	L ₄ , mm [in]
MTKW160	110,8 [4.36]	120,3 [4.74]	139,3 [5.48]	162,2 [6.39]	MTKC160	151,3 [5.96]	160,8 [6.33]	179,8 [7.08]	202,7 [7.98]
MTKW200	116,8 [4.59]	126,3 [4.97]	145,3 [5.72]	168,2 [6.62]	MTKC200	157,3 [6.19]	166,8 [6.57]	185,8 [7.32]	208,7 [8.22]
MTKW250	123,8 [4.87]	133,3 [5.25]	152,3 [5.99]	175,2 [6.89]	MTKC250	164,3 [6.47]	173,8 [6.84]	192,8 [7.59]	215,7 [8.49]
MTKW315	132,5 [5.22]	142,0 [5.59]	161,0 [6.34]	183,9 [7.24]	MTKC315	173,0 [6.81]	182,5 [7.19]	201,5 [7.93]	224,4 [8.84]
MTKW400	143,8 [5.66]	153,3 [6.04]	172,3 [6.78]	195,2 [7.69]	MTKC400	184,3 [7.26]	193,8 [7.63]	212,8 [8.38]	235,7 [9.28]
MTKW470	154,0 [6.06]	163,5 [6.44]	182,5 [7.19]	205,4 [8.09]	MTKC470	194,5 [7.66]	204,0 [8.03]	223,0 [8.78]	245,9 [9.68]
MTKW500	158,4 [6.24]	167,9 [6.61]	186,9 [7.36]	209,8 [8.26]	MTKC500	198,9 [7.83]	208,4 [8.20]	227,4 [8.95]	250,3 [9.85]

DIMENSIONS - MTK F



Shaft Dim.
See Page 14

Flange Dim.
See Page 13

Rear Ports Dim.
See Page 12



Standard Rotation

Viewed from Shaft End
Port **A** Pressurized - **CW**
Port **B** Pressurized - **CCW**

Reverse Rotation

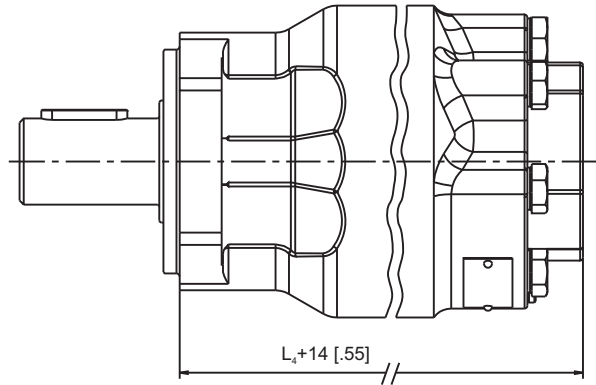
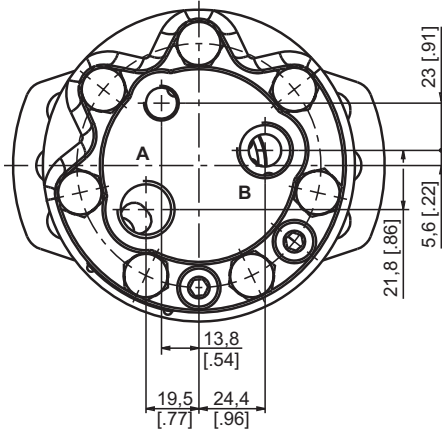
Viewed from Shaft End
Port **A** Pressurized - **CCW**
Port **B** Pressurized - **CW**

	Versions				
	Side			Rear	
	2	3	4	6	8
P (A,B)	2xG 3/4	2xM27x2	2x1 ¹ / ₁₆ -12UN	2xG 1/2	2x ⁷ / ₈ -14UNF
T	G 1/4	M14x1,5	⁷ / ₁₆ -20UNF	G 1/4	⁷ / ₁₆ -20UNF

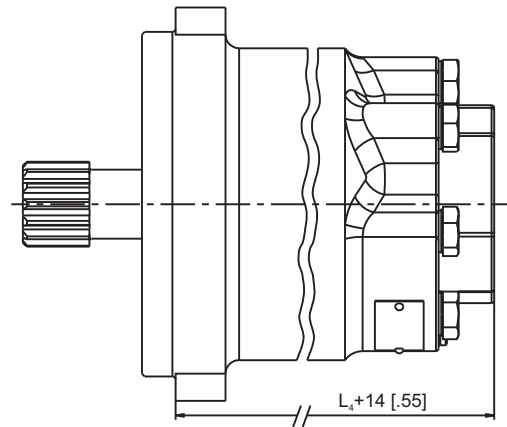
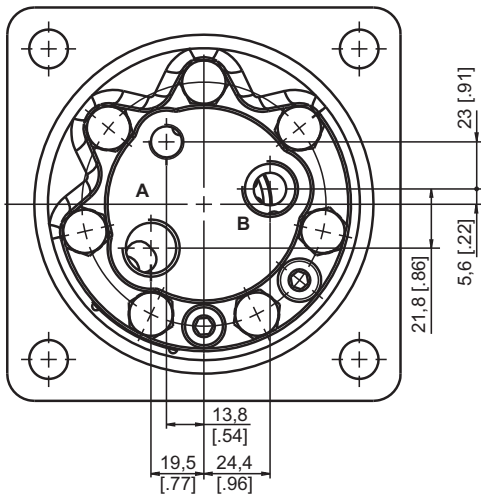
Type	L ₁ , mm [in]	L ₂ , mm [in]	L ₃ , mm [in]	L ₄ , mm [in]	L ₅ , mm [in]
MTKF 160	151,3 [5.96]	160,8 [6.33]	179,8 [7.08]	202,7 [7.98]	21,8 [.86]
MTKF 200	157,3 [6.19]	166,8 [6.57]	185,8 [7.32]	208,7 [8.22]	27,8 [1.09]
MTKF 250	164,3 [6.47]	173,8 [6.84]	192,8 [7.59]	215,7 [8.49]	34,8 [1.37]
MTKF 315	173,0 [6.81]	182,5 [7.19]	201,5 [7.93]	224,4 [8.84]	43,5 [1.71]
MTKF 400	184,3 [7.26]	193,8 [7.63]	212,8 [8.38]	235,7 [9.28]	54,8 [2.16]
MTKF 470	194,5 [7.66]	204,0 [8.03]	223,0 [8.78]	245,9 [9.68]	65,0 [2.56]
MTKF 500	198,9 [7.83]	208,4 [8.21]	227,4 [8.95]	250,3 [9.85]	69,4 [2.73]

Rear Ports

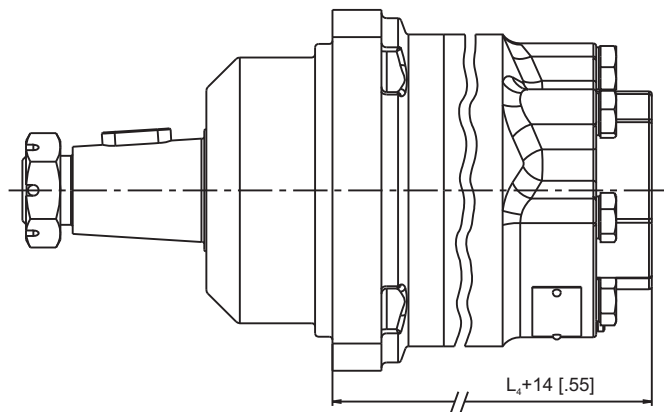
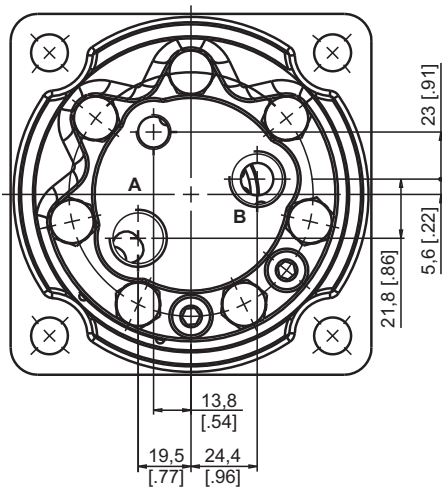
MTK F



MTK C

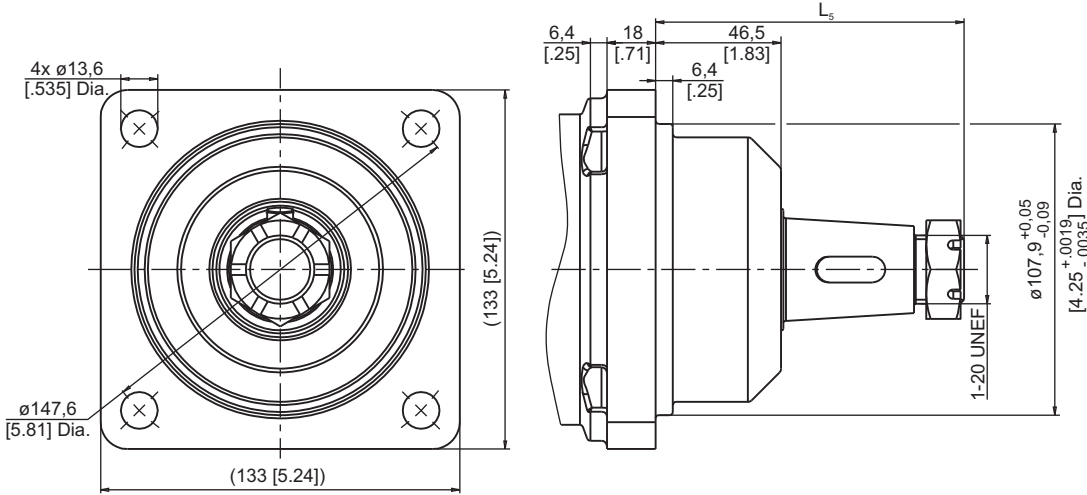


MTK W



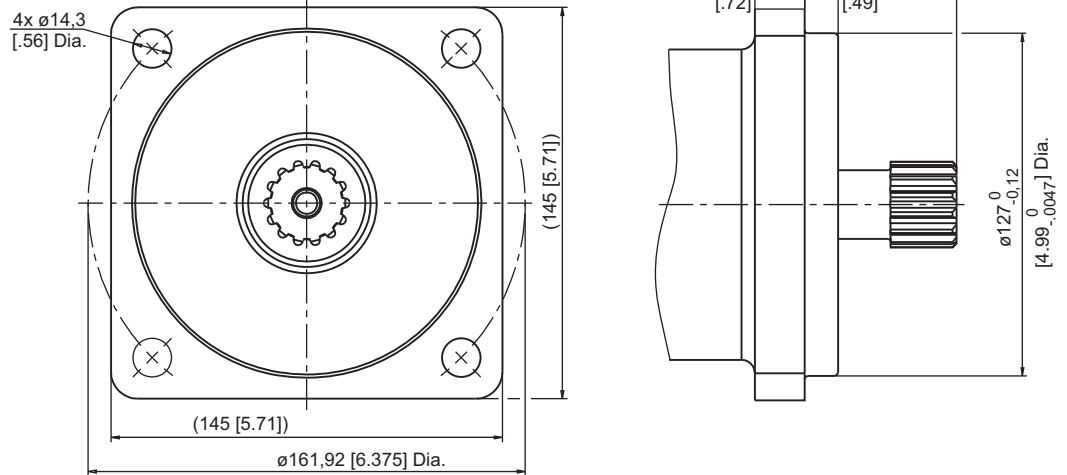
DIMENSIONS OF MOUNTING

W 4-Bolt flange, Wheel Motor
spigot diameter 107,9 mm [2.25 in] - BC 147,6 mm [5.81 in]



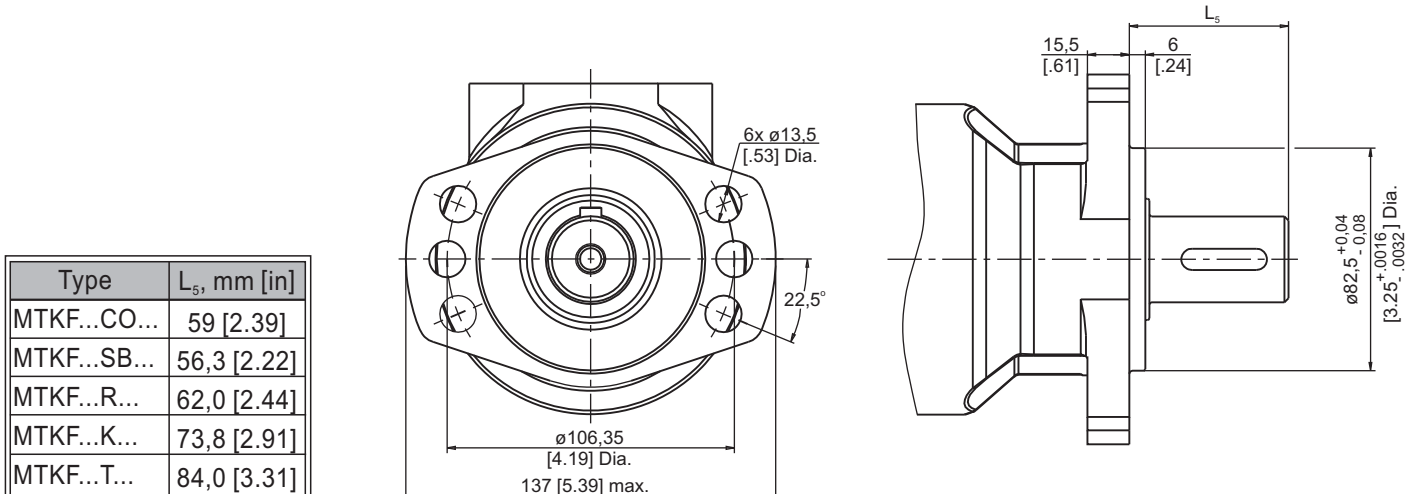
Type	L ₅ , mm [in]
MTKW...CO...	99,5 [3.92]
MTKW...SB...	96,8 [3.81]
MTKW...R...	102,5 [4.04]
MTKW...K...	114,3 [4.49]
MTKW...T...	124,5 [4.91]

C 4-Bolt flange,
spigot diameter 127 mm [4.99 in] - BC 161,92 mm [6.375 in]



Type	L ₅ , mm [in]
MTKC...CO...	59 [2.39]
MTKC...SB...	56,3 [2.22]
MTKC...R...	62,0 [2.44]
MTKC...K...	73,8 [2.91]
MTKC...T...	84,0 [3.31]

F 6-Bolt flange,
spigot diameter 82,5 mm [3.25 in] - BC 106,35 mm [4.19 in]

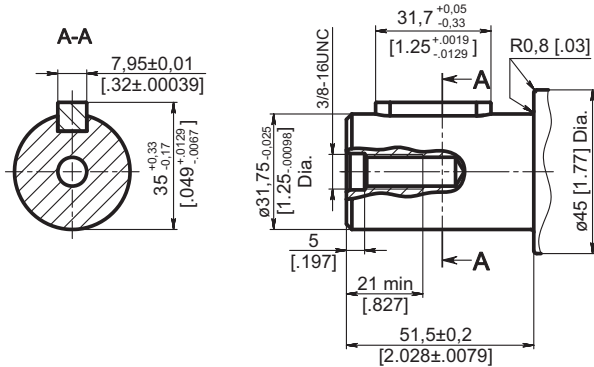


Type	L ₅ , mm [in]
MTKF...CO...	59 [2.39]
MTKF...SB...	56,3 [2.22]
MTKF...R...	62,0 [2.44]
MTKF...K...	73,8 [2.91]
MTKF...T...	84,0 [3.31]

SHAFT EXTENSIONS

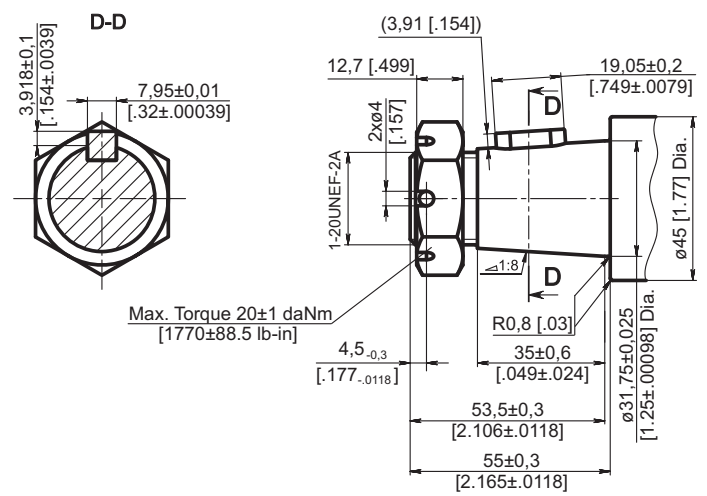
CO

ø1.25" [31,75] sraight, Parallel key 5/16"x 5/16"x 1 1/4"
Max. Torque 77 daNm [6815 lb-in]



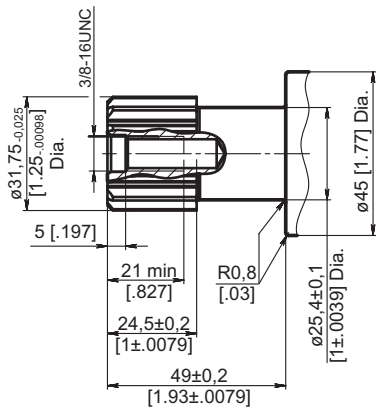
R

ø1.25" [31,75] tapered 1:8, Parallel key 5/16"x 5/16"x 3/4"
Max. Torque 77 daNm [6815 lb-in]



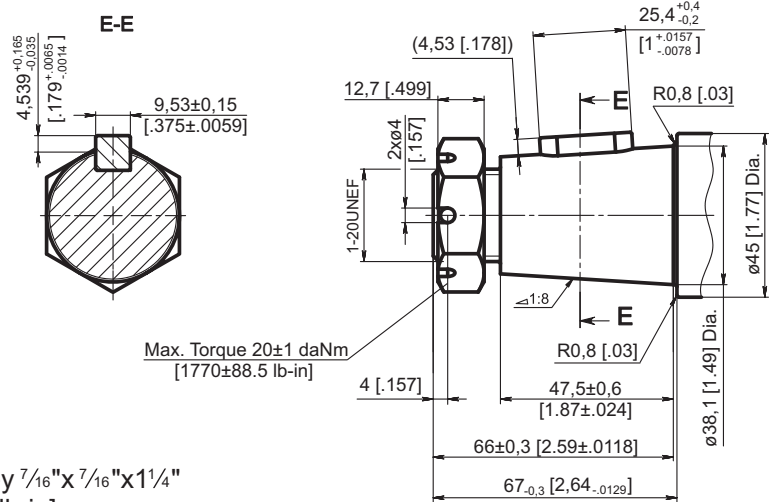
SB

ø1.25" [31,75] 14T Splined ANSI B92.1-1970, 12/24
Max. Torque 77 daNm [6815 lb-in]



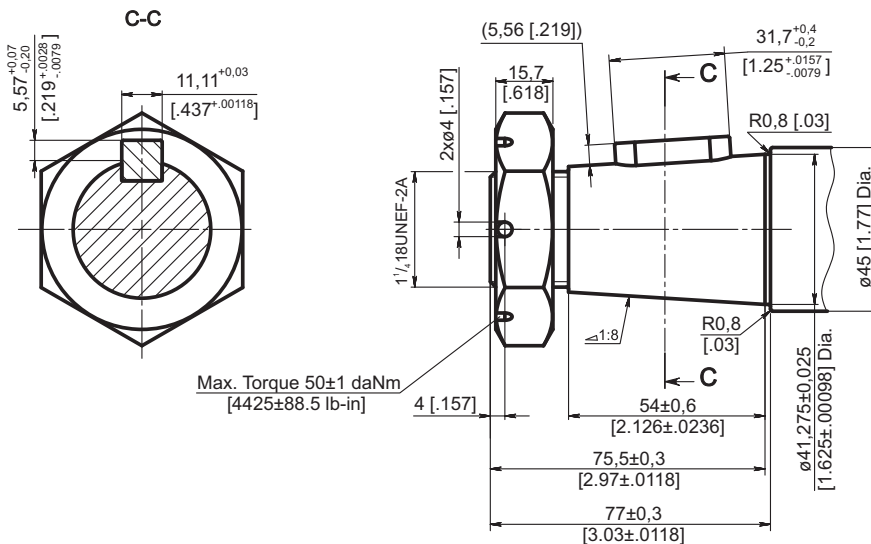
K

ø1.5" [38,1] tapered 1:8, Parallel key 3/8"x 3/8"x 1"
Max. Torque 89 daNm [7878 lb-in]



T

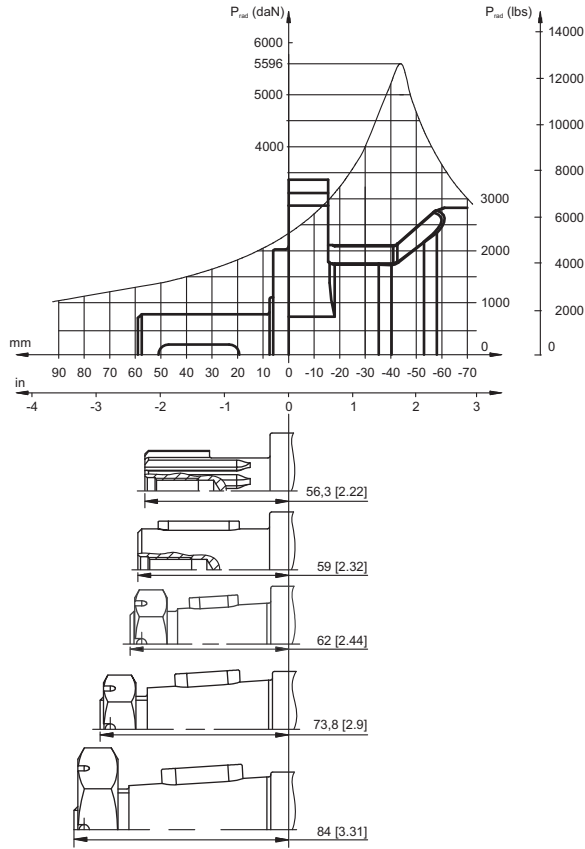
ø1.625" [41,275] tapered 1:8, Parallel key 7/16"x 7/16"x 1 1/4"
Max. Torque 100 daNm [8850 lb-in]



PERMISSIBLE SHAFT LOADS

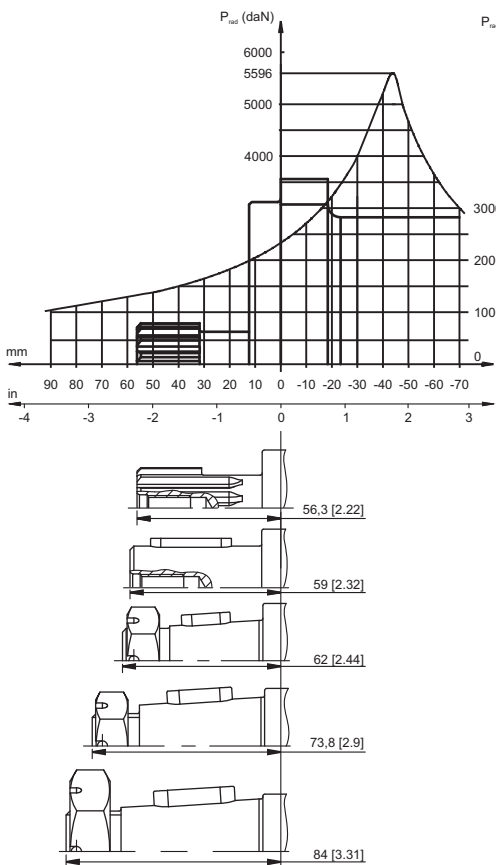
The curves apply to a B10 bearing life (ISO281) of 2000 hours at 100 RPM.

MTKF

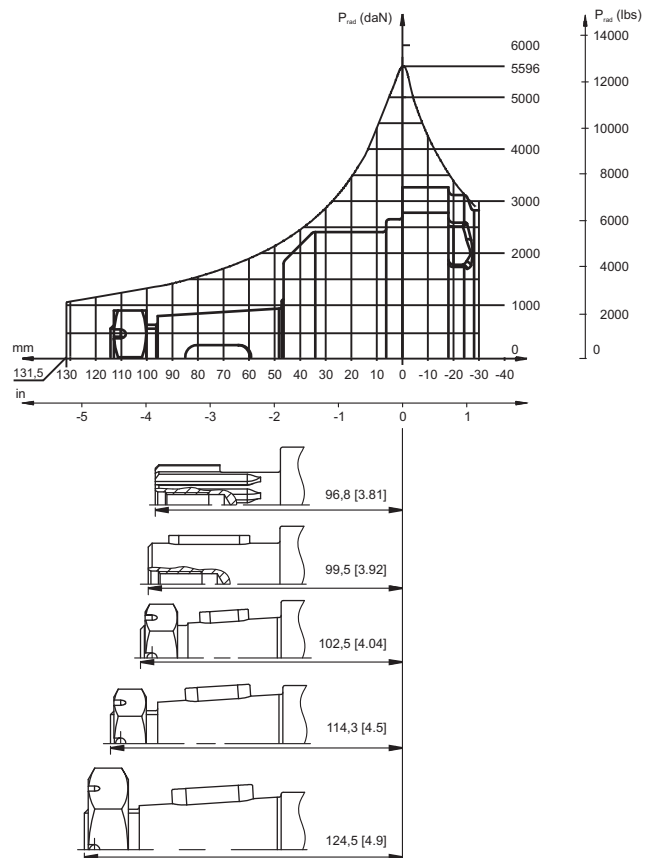


The curves apply to a B10 bearing life (ISO281) of 2000 hours at 100 RPM.

MTKC

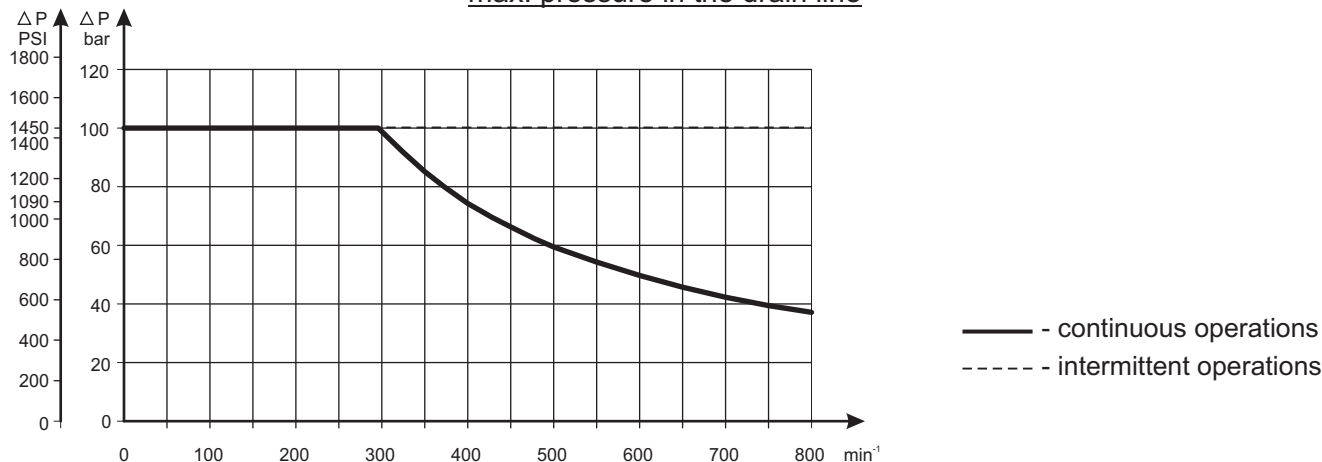


MTKW



MAX. PERMISSIBLE SHAFT SEAL PRESSURE for MTK motors

Max. return pressure without drain line or
max. pressure in the drain line



ORDER CODE

	1	2	3	4	5	6	7	8
MTK							HD	

Pos.1 - Mounting Flange

- W** - 4-Bolt flange, Wheel Motor spigot diameter 107,9 mm [2.25 in] - BC 147,6 mm [5.81 in]
- C** - 4-Bolt flange, spigot diameter 127 mm [4.99 in] - BC 161,92 mm [6.375 in]
- F** - Bolt flange, spigot diameter 82,5 mm [3.25 in] - BC 106,35 mm [4.19 in]

Pos.2 - Port type

- omit - Side ports
- E** - Rear ports

Pos.3 - Displacement code

- 160** - 157,9 cm³/rev [9.63 in³/rev]
- 200** - 201,3 cm³/rev [12.28 in³/rev]
- 250** - 252,2 cm³/rev [15.38 in³/rev]
- 315** - 314,9 cm³/rev [19.20 in³/rev]
- 400** - 396,8 cm³/rev [24.20 in³/rev]
- 470** - 470,5 cm³/rev [28.70 in³/rev]
- 500** - 502,4 cm³/rev [30.65 in³/rev]

Pos.4 - Shaft Extensions*

- CO** - ø1.25" [31,75] straight, Parallel key 5/16"x5/16"x1 1/4", 3/8-16 UNC
- SB** - ø1.25" [31,75] 14T Splined ANSI B92.1-1970, 12/24, 3/8-16 UNC
- R** - ø1.25" [31,75] Tapered 1:8, Parallel key 5/16"x5/16"x3/4", 1-20 UNEF
- K** - ø1.5" [38,1] Tapered 1:8, Parallel key 3/8"x3/8"x1", 1-20 UNEF
- T** - ø1.625" [41,275] Tapered 1:8, Parallel key 7/16"x7/16"x1 1/4", 1 1/4-18 UNEF

Pos.5 - Port Size/Type

- 2** - side ports, 2xG 3/4, G1/4 BSP (ISO 228)
- 3** - side ports, 2xM27x2, M14x1,5 - 6H (ISO 262)
- 4** - side ports, 2x1 1/16-12 UN, 7/16-20 UNF
- 6** - rear ports, 2xG 1/2, G1/4 BSP (ISO 228)
- 8** - rear ports, 2x7/8-14 UNF, 7/16-20 UNF

Pos.6 - Check Valves

- omit - without check valves
- 1** - with check valves

Pos.7 - Special Features

- HD** - Reinforced motor HD**
For Other **Special Features** see page 48

Pos.8 - Design Series

- omit - Factory specified

Notes: * The permissible output torque for shafts must be not exceeded!
** Drain line should always be used.

The hydraulic motors are mangano phosphatized as standard.